

ROMANIA / Chemical Technology. Food Industry.

H-28

Abs Jour : Ref. Zhur-Khimiya, No 12, 1958, 41327.

Author : Ionosku, Ivenesku, Poposku.

Inst : Agricultural inst.

Title : Application of corn flour in bread baking.

Orig Pub : Anuarul lucrur stiint. Inst. agron., 1957, 179-190

Abstract : Experimental bread baking from mixtures of wheat and corn flour showed that best results were obtained with wheat flour  $\leq 85\%$  yield with an addition of the corn flour (fine milling, of  $\leq 40\%$  yield) in the amount not exceeding the amount of the sifted off bran.

Card 1/1

IVENSEN, P.A.

Remote control of mine loading and transfer points. Nauch.rab.  
VUGI no.11:75-91 '54. (MLRA 8:11)

1, Chelyabinskiy filial, Vsesoyuznyy nauchnoissledovatel'skyy  
institut.

(Remote control) (Mine haulage)

KASHIRTSEV, Arkadiy Sergeyevich. Prinimali uchastiye: TOLSTIKH, A.N.;  
IVANSAN, T.Yu.; UVAROV, S.V.. STEPANOV, D.L., prof., otv.red.;  
KORDE, K.B., red.izd-va; SUSHKOVA, L.A., tekhn.red.

[Field atlas of the fauna of Permian deposits in the north-  
eastern part of the U.S.S.R.] Polevoi atlas fauny permskikh  
otlozhenii Severo-Vostoka SSSR. Moskva, Izd-vo Akad.nauk  
SSSR, 1959. 84 p. (MIRA 13:2)  
(Siberia, Eastern--Paleontology, Stratigraphic)

[illegible]

IVENSEN, V. A., Engr. Cand. Tech. Sci.

Dissertation: "Investigation of the Compacting Process During Sintering Single-Phase Metal Ceramic Products." Moscow Order of the Labor Red Banner Inst of Steel named I. V. Stalin, 17 Jun 47.

SO: Vechernyaya Moskva, Jun, 1947 (Project #17836)

Q.A. IVENSEN, V.A.

2

**Sintering of one-phase powder-metalurgical bodies. I.**  
V. A. Ivensen (Voprosy Nauch.-Issledovaniy. Inzh. i Fiz. Spetsial. Zhur. Tzda. Fig. 17, 1811-14(1947). —  
Powders of Cu (pptd. with Zn and reduced from the oxide),  
Ni (reduced from the carbonate), Fe, Co, WC, and TiC, were  
pressed under different pressures  $P$  (from 100 to 15,000, oc-  
casional up to 27,000 kg./sq. cm.) to a  $d_0$  and sintered  
at a const. temp. for a definite length of time to a  $d_s$ .  
The coeff. of relative pore-vol. contraction  $K$  is defined by  
the pore-vol. ratio  $K = v_p/v_0$ , where the subscripts 0 and s  
refer to the pore vol. before and after the sintering, resp.  
As  $v_p = (m/d_s) - (m/d_0)$  and  $v_0 = (m/d_0) - (m/d_s)$ , where  
 $m$  = mass of the powder and  $d_s = d$  of the compact (cast  
material,  $K = d_0(d_s - d)/(d(d_0 - d_s))$ . With reduced Cu  
powder, of original bulk sp. wt. 2.4, sintered 30 min. at  
800°,  $K$  remains const. ~0.64 up to  $d_s \sim 0.5$  ( $P \sim 3000$ ),  
then increases with further increasing  $d_s$  ( $P = 4120, 8200$ ,  
12,400;  $d_s = 7.40, 7.61, 7.90$ ;  $K = 0.850, 1.149, 1.080$ );  
pptd. Cu shows the same behavior, i.e. const.  $K$  up to  $d_s \sim$   
6. In short sintering, 25 min. at 1020°,  $K$  is const. ~0.41,  
up to  $d_s = 6.1$ ; in 6 hrs. sintering at 640°,  $K \sim 0.50$ , const.  
up to  $d_s \sim 4.9$ . Deviations from constancy, in the direction  
of  $K$  decreasing with increasing  $d_s$ , was found with very loose  
pptd. Cu powder (0.35 g./cc.) not additionally reduced;  
deviations in the opposite direction were found with a highly  
inhomogeneous Cu powder. The same behavior of  $K$  with  
perhaps a narrower range of const.  $K$  as compared with Cu,  
was found in Ni powders sintered at 710, 740, 790, 815, 840,  
and 875° and Fe powders sintered 1 hr. at 1100, 1250, and  
1300°. With Co, constancy of  $K$  was found only in 20% of  
the expd.; mostly,  $K$  decreases with increasing  $d_s$ . WC  
and TiC showed const.  $K$  throughout, and no increase at  
high compressions. The percentage of expd. series in  
which  $K$  varied by less than  $\pm 5\%$  was, for Cu 90, Ni 68,  
Fe 64, Co 21, WC 89%, and the percentages of runs with  $K$   
varying within less than 10% was, resp., 97, 84, 78, 36,  
100%. Constancy of  $K$  was found also in the treatment of  
data of Costrael (C.A. 34, 66089) on Cu and of Gerber and  
Schlecht (C.A. 32, 65877) on Mo powder at 1700° ( $K =$   
0.07), and on carbonyl Ni. The value of  $K$  is a useful index  
of the tendency of a metal powder to sintering. II. Rela-  
tion between the final and the initial density as a conse-  
quence of the constancy of the relative pore volume contrac-  
tion. Ind. 19, 1315-24(1947). — From the definition of  $K$ ,  
one has  $d_s = d_0 d_s / (d_s + (d_s - d_0)K)$  and  $d_s = d_0 K / (d_0 -$   
 $- d_0(1 - K))$ . These relations permit construction of plots  
of  $d_s$  as a function of  $d_0$  and vice versa, with the expd.  
value of  $K$ . Agreement is satisfactory in the range of con-  
stancy of  $K$ . The relation between  $d_s/d_0$  and the vol.  
contraction  $\Delta V$  is  $\Delta V = 1 - (d_s/d_0) = (1 - K)/(1 -$   
 $(d_s/d_0))$ , and the mean linear contraction is given by  $d_0$   
 $1 - ((d_s/d_0)(1 - K) + K)^{1/3}$ . Then

1ST AND 2ND ORDERS										PROCESSING AND PROPERTIES INDEX									
IVENSEN, V.A.																			
<p><b>B</b></p> <p>Investigation of the Process of Shrinkage of Single-Phase Metal-Ceramic Bodies. III. Laws Determining Volume Changes of Metal-Ceramic Bodies During Firing (Reply to M. Yu. Bal'shin). (In Russian.) V. A. Ivensen. Zhurnal Tekhnicheskoi Fiziki (Journal of Technical Physics), v. 18, Oct. 1948, p. 1290-1305. Critically analyzes Bal'shin's textbook, "Powder Metallurgy." Points out several erroneous assumptions. Ivensen's statements are based on his own experimental investigation, data of which are tabulated and charted.</p> <p><i>Evaluation B-79119</i></p>																			
MATERIALS INDEX										METALLURGICAL LITERATURE CLASSIFICATION									
<p>COMMON ELEMENTS</p> <p>OPEN</p>										<p>SECTION 1</p> <p>SECTION 2</p> <p>SECTION 3</p> <p>SECTION 4</p> <p>SECTION 5</p> <p>SECTION 6</p> <p>SECTION 7</p> <p>SECTION 8</p> <p>SECTION 9</p> <p>SECTION 10</p> <p>SECTION 11</p> <p>SECTION 12</p> <p>SECTION 13</p> <p>SECTION 14</p> <p>SECTION 15</p> <p>SECTION 16</p> <p>SECTION 17</p> <p>SECTION 18</p> <p>SECTION 19</p> <p>SECTION 20</p> <p>SECTION 21</p> <p>SECTION 22</p> <p>SECTION 23</p> <p>SECTION 24</p> <p>SECTION 25</p> <p>SECTION 26</p> <p>SECTION 27</p> <p>SECTION 28</p> <p>SECTION 29</p> <p>SECTION 30</p> <p>SECTION 31</p> <p>SECTION 32</p> <p>SECTION 33</p> <p>SECTION 34</p> <p>SECTION 35</p> <p>SECTION 36</p> <p>SECTION 37</p> <p>SECTION 38</p> <p>SECTION 39</p> <p>SECTION 40</p> <p>SECTION 41</p> <p>SECTION 42</p> <p>SECTION 43</p> <p>SECTION 44</p> <p>SECTION 45</p> <p>SECTION 46</p> <p>SECTION 47</p> <p>SECTION 48</p> <p>SECTION 49</p> <p>SECTION 50</p> <p>SECTION 51</p> <p>SECTION 52</p> <p>SECTION 53</p> <p>SECTION 54</p> <p>SECTION 55</p> <p>SECTION 56</p> <p>SECTION 57</p> <p>SECTION 58</p> <p>SECTION 59</p> <p>SECTION 60</p> <p>SECTION 61</p> <p>SECTION 62</p> <p>SECTION 63</p> <p>SECTION 64</p> <p>SECTION 65</p> <p>SECTION 66</p> <p>SECTION 67</p> <p>SECTION 68</p> <p>SECTION 69</p> <p>SECTION 70</p> <p>SECTION 71</p> <p>SECTION 72</p> <p>SECTION 73</p> <p>SECTION 74</p> <p>SECTION 75</p> <p>SECTION 76</p> <p>SECTION 77</p> <p>SECTION 78</p> <p>SECTION 79</p> <p>SECTION 80</p> <p>SECTION 81</p> <p>SECTION 82</p> <p>SECTION 83</p> <p>SECTION 84</p> <p>SECTION 85</p> <p>SECTION 86</p> <p>SECTION 87</p> <p>SECTION 88</p> <p>SECTION 89</p> <p>SECTION 90</p> <p>SECTION 91</p> <p>SECTION 92</p> <p>SECTION 93</p> <p>SECTION 94</p> <p>SECTION 95</p> <p>SECTION 96</p> <p>SECTION 97</p> <p>SECTION 98</p> <p>SECTION 99</p> <p>SECTION 100</p>									

IVENSEN, V. A.

USSR/Metals - Sintering Apr 52

"Investigating the Consolidation of Metallo-Ceramic Materials During Sintering. VI. Difference in Behavior of Amorphous and Crystalline (Metallic) Porous Materials During Sintering," V.A. Ivensen

"Zhur Tekh Fiz" Vol XXII, No 4, pp 677-685

It was found that the decrease of free energy during sintering is due to shrinking of pores and of porous vols, and in the case of cryst materials it is due to the regeneration of defective lattices. The variation of sintering temp of cryst

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materials leads to a sharp change in the relation of speeds of consolidating processes and processes lowering the free energy. Received 6 Aug 51.

216757



IVANOV, V. A.

USSR/Metallurgy - Powder Metallurgy,  
Sintering Jan 53

"Certain Points of the Theory of Sintering in Con-  
nection With Theoretical Conceptions of M. Yu.  
Bal'shin," V. A. Ivensen

Zhur Tekh Fiz, Vol 23, No 1, pp 183-194

Disputes some assumptions accepted by Bal'shin in his  
works in field of powder metallurgy. Major conclu-  
sions are as follows: Bal'shin's notions of inevi-  
table coexistence of processes of compaction and ex-  
pansion under any conditions of sintering, and his

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theory of zonal isolation are not substantiated  
neither theoretically nor experimentally; attempts  
of considering process of compaction simultaneously  
from various viewpoints, without adequate evaluation  
of possible influence of individual elementary proc-  
esses which take place during sintering, lead to  
complication and vagueness of Bal'shin's theoretical  
conceptions; formulas suggested for description of  
compaction process are inadequate; comparison of  
compaction due to sintering with mech compaction is  
merely formal and therefore purposeless.

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AUTHOR: Ivensen, V. A.

SOV/126-6-2-32/34

TITLE: Discussion: On the Diffusion Theory of Sintering  
(Diskussiia: O diffuzionnoy teorii spekaniia)

PERIODICAL: Fizika Metallov i Metallovedeniye, 1958, Vol 6, Nr 2,  
pp 370-375 (USSR)

ABSTRACT: The author summarises his conclusions thus:

1. The diffusion mechanism of densification during sintering proposed by B. Ya. Pines and his team (Refs.1,2), cannot play any important role in the general process of densification during the period of presence in the sintered body of inter-communicating porosities. However, there is no reason to assume that the mechanism or process which brings about rapid and considerable densification during the presence of inter-communicating pores ceases completely after the formation of closed pores.

2. The diffusion theory in the form proposed by Pines does not permit explaining <sup>the</sup> high speeds of densification of metallic powders by the presence of lattice distortions and the formation of additional vacancies, since such an

Card 1/3 explanation contradicts the basic assumption of this theory

SOV/126-6-2-32/34

Discussion: On the Diffusion Theory of Sintering

consisting in the fact that the speed of flow of the substance is determined not by the total concentration of vacancies but by their concentration gradient.

3. There is reason to assume that, in the non-uniformly stressed crystalline body, the concentration of vacancies after long duration heating will be distributed in accordance with pressures at various sections of the body. The diffusion of vacancies should contribute to the establishment of such correspondence and not disturb it. It therefore follows that equalisation of the concentration of vacancies by diffusion can begin only after eliminating the non-uniform stress state. The possibility of simultaneous equalisation of the concentration of vacancies and of the pressure around sections of the surface with various curvatures without disturbing the equilibrium state is not clear; this problem requires special analysis which has not been done by the authors of the diffusion theory.

4. The theory of Frenkel' (Ref.7) which is based on the total magnitude of the concentration of vacancies and not

Card 2/3 on the difference in the concentration of the vacancies,

Discussion: On the Diffusion Theory of Sintering SOV/126-6-2-32/34

supplemented by the conception of "generation" of vacancies during the process of reversion is able to explain to a greater extent the phenomena observed during the process of sintering of real ceramic metals. However, this theory does not reveal the atomic mechanism of the process and, therefore, such an explanation of the kinetics of the densification is of semi-phenomenological character.

It is at present not possible to clarify fully the influence of lattice distortions on the speed of densification during sintering, since the atomic mechanism of the flow of metal under low load values has not been sufficiently clarified.

There are 13 references, 10 of which are Soviet, 3 English.  
SUBMITTED: November 20, 1956

Card 3/3      1. Sintering      2. Diffusion--Theory

SOV/137-58-10-20812

Translation from: Referativnyy zhurnal, Metallurgiya, 1958, Nr 10, p 66 (USSR)

AUTHOR: Ivensen, V.A.

TITLE: A New Grade of Hard Alloy, VK6M, for Machining Stainless Steel and Hard (Chilled) Pig Iron [ Novaya marka tverdogo splava VK6M dlya obrabotki nerzhaveyushchey stali i tverdogo (otbelennogo) chuguna ]

PERIODICAL: Prom.-ekon. byul. Sov. nar. kh-va Sverdl. ekon. adm. r-na, 1958, Nr 4, p 75

ABSTRACT: VK6M, a new grade of hard alloy, has been developed by VNIITS for machining various stainless steels and hard chilled pig irons. VK6M differs significantly from the hard alloys VK6 and VK8 by its low porosity ( $< 0.05\%$ ), its extremely fine granular structure (most of the grains are under one micron) and the uniform distribution of Co. Thanks to these properties, VK6M alloy is of high strength and resistance to wear.

1. Tool steel--Development 2. Tool steel--Materials  
--Stainless steel--Machining

Z.V.

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PHASE I BOOK EXPLOITATION SOV/5581

Moscow. Dom nauchno-tekhnicheskoy propagandy.

Vysokoproizvoditel'nyy rezhushchiy instrument [sbornik] (Highly Productive Cutting Tools; Collection of Articles) Moscow, Mashgiz, 1961. 354 p. Errata slip inserted. 10,000 copies printed.

Sponsoring Agency: Obshchestvo po rasprostraneniyu politicheskikh i nauchnykh znaniy RSFSR. Moskovskiy dom nauchno-tekhnicheskoy propagandy imeni F. E. Dzerzhinskogo.

Ed. (Title page): N. S. Degtyarenko, Candidate of Technical Sciences; Ed. of Publishing House: I. I. Lesnichenko; Tech. Ed.: Z. I. Chernova; Managing Ed. for Literature on Cold Treatment of Metals and Machine-Tool Making: V. V. Rzhavinskiy, Engineer.

PURPOSE : This collection of articles is intended for technical personnel of machine, instrument, and tool plants.

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Highly Productive Cutting Tools (Cont.)

SOV/5581

COVERAGE: The collection contains information on the following:  
new brands of high-speed steels and hard alloys; designs of  
built-up tools and tools for the machining of holes; tools  
for machining heat-resisting and light-metal alloys and plastics;  
tools for unit-head machines and automatic production lines;  
and methods for the sharpening and maintenance of carbide-  
tipped tools. No personalities are mentioned. There are 56  
references, mostly Soviet. References accompany some of the  
articles.

TABLE OF CONTENTS:

Foreword

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I. NEW BRANDS OF HIGH-SPEED STEELS AND HEAD ALLOYS

Geller, Yu. A. [Doctor of Technical Sciences, Professor]. Highly  
Productive High-Speed Steels

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Highly Productive Cutting Tools (Cont.)	SOV/5581	
Ryvkin, G. M. Tools for Automatic Production		222
V. TECHNIQUE OF MAKING AND BRAZING CARBIDE TOOLS		
Ivensen, V. A. Production of Small-Size Shaped Carbide Tools From Plasticized Blanks		265
Anan'ina, G. S. [Engineer]. Making Small-Size Carbide Milling Cutters		273
Budnikov, N. Ye. Rational Methods in Brazing Carbide-Tipped Tools		281
VI. TOOL-SHARPENING METHODS		
Degtyarenko, N. S. [Candidate of Technical Sciences]. Sharpen- ing of Cutting Tools [Made] of High-Speed Steel		303
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IVENSEN, V.A.

Strength of ceramic-metal hard alloys. Porosh. met. 1  
no.5:26-32 S-0 '61. (MIRA 15:6)

1. Vsesoyuznyy nauchno-issledovatel'skiy institut tverdykh  
splavov.

(Ceramic metals--Testing)

S/126/61/012/002/018/019  
E032/E514

26566

18.9500  
15 2240

AUTHORS: Ivensen, V.A., Koval'skiy, A.Ye, Semenovskaya, S.V.  
and Eyduk, O.N.

TITLE: On the anisotropy of the elastic properties of  
tungsten monocarbide

PERIODICAL: Fizika metallov i metallovedeniye, 1961, Vol.12, No.2,  
pp.299-300

TEXT: In view of the difficulties in the production of  
single crystals of tungsten monocarbide and the determination of  
their properties, the present authors have investigated the  
anisotropy of its elastic properties using a single crystal of  
WC-Co (10 wt.% cobalt). It is known that reversible (i.e.elastic) X  
thermal stresses occur in two-phase alloys as a result of  
differences in the thermal expansion coefficients of the two  
phases. In the present work the absolute magnitude of the  
stresses was measured using the  $\gamma$ PC-50 (URS-50) diffractometer  
with Co  $K_{\beta}$  radiation. The latter radiation was employed in  
order to exclude effects associated with the doublet structure of  
 $K_{\alpha 1 \alpha 2}$ . The displacement of the "centre of gravity" of the lines  
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On the anisotropy of the elastic ...

S/126/61/012/002/018/019  
E032/E514

due to the specimen, relative to the lines due to a free specimen of tungsten carbide, was measured. In addition to this shift, a determination was made of the "structural" width of the  $\beta$  line due to the nonuniformity of the thermal stresses. The width of the lines obtained after the removal of the cobalt phase (by means of hydrochloric acid) was subtracted from the total width, since the removal of cobalt removes the thermal stresses. The subtraction was carried out with the aid of a linear formula. It was found that as the direction of the crystallographic plane approaches the c-axis, the elastic modulus increases. For example, the elastic modulus along the c-axis is greater than that along the a-axis by a factor of 1.5. Assuming a three-dimensional stress state, it is concluded that the tungsten carbide lattice in the alloy is compressed, which is in agreement with all the published models describing thermal stresses in the two-phase system (Ref.2: G. P. Zaytsev, FMM, 1956, 2, No.3, 494; Ref.3: W. Spath: Metall. 1958, No.10; Stahlbau, 1958, 24, No.3; Ref.5: J. Gurland, J.Trans. ASM., 1958, 50, 1063). The cobalt lattice, on the other hand, should be in a stretched state. It is pointed out, however, that

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On the anisotropy of the elastic ...

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E032/E514

the anisotropy may also be due to the fact that the thermal expansion coefficient is not the same in all directions. However, according to A. M. Belikov (Ref.10: Dissertation, MIS, 1958) the expansion coefficient along the a and c axes is in fact practically the same ( $3.84 \times 10^{-6}$  and  $3.90 \times 10^{-6}$ ). There are 1 table and 10 references: 7 Soviet and 3 non-Soviet.

ASSOCIATION: Vsesoyuznyy nauchno-issledovatel'skiy institut tverdykh splavov (All Union Scientific Research Institute for Hard Alloys)

SUBMITTED: March 11, 1961

Card 3/3

TRET'YAKOV, Vsevolod Ivanovich. Prinimali uchastiye: CHAPOROVA, I.N.,  
kand. tekhn. nauk; KOVAL'SKIY, A.Ye., kand. khim. nauk;  
BARANOV, A.I., inzh.; MEYERSON, G.A., prof., doktor tekhn.  
nauk, retsenzent; IVENSEN, V.A., kand. tekhn. nauk, retsenzent;  
BABICH, M.M., inzh., retsenzent; OL'KHOV, I.I., red.; MISHARINA,  
K.D., red. izd-va; DOBUZHINSKAYA, L.V., tekhn. red.

[Ceramic-metal hard alloys; physicochemical principles of their  
production, properties and fields of use] Metallokeramicheskie  
tverdye splavy; fiziko-khimicheskie osnovy proizvodstva,  
svoistva i oblasti primeneniia. Moskva, Gos.nauchno-tekhn.izd-  
vo lit-ry po chernoi i tsvetnoi metallurgii, 1962. 592 p.  
(MIRA 15:1)

(Ceramic metals)

IVENSEN, V.A.; KOVAL'SKIY, A.Ye.

Dependence of the electric resistance of a tungsten carbide-cobalt alloy on its structure. Fiz. met. i metalloved. 13 no.5:793-794  
My '62. (MIRA 15:6)

1. Vsesoyuznyy nauchno-issledovatel'skiy institut tverdykh  
splavov.

(Tungsten-Cobalt alloys--Electric properties)

ACCESSION NR: AP4015266

S/0226/64/000/001/0056/0064

AUTHORS: Ivensen, V. A.; Eyduk, O. N.

TITLE: The structure of two-phase solid cermet alloys

SOURCE: Poroshkovaya metallurgiya, no. 1, 1964, 56-64

TOPIC TAGS: WC Co alloy, carbide phase structure, cobalt phase structure, binary cermet alloy, cermet, Co phase microscopic analysis, WC phase microscopic analysis

ABSTRACT: A discussion concerning the structure of WC-Co alloys is presented. It starts with a short review of the opinions expressed by other authors and a criticism of their conclusions. According to previous investigations, the analyses made with electron microscope showed that the carbide phase appeared to be continuous while the cobalt phase was concentrated in the inclusions, seemingly isolated from each other. However, this isolation was observed only in the polished sections. On the other hand, the fact that cobalt was removed from the alloy by the action of hydrochloric acid pointed to the existence of connections between the isolated cobalt areas. The authors believe that the degree of carbide grain coalescence depends on the differences in the technical process involved, and they claim that the cobalt "interlayers" between the carbide grains

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ACCESSION NR: AP4015266

affect the physical nature of the material. It is concluded that the degree of carbide grain coalescence should be regarded as a very important structural characteristic of the alloy studied and that it should be accounted for (together with such other structural characteristics as the grain size, etc) in determining the physical properties of the WC-Co alloy. Orig. art. has: 7 photographs.

ASSOCIATION: Vsesoyuznyy nauchno-issledovatel'skiy institut tverdykh splavov, Moscow (All-Union Scientific Research Institute of Hard Alloys)

SUBMITTED: 13Feb64

DATE ACQ: 12Mar64

ENCL: 00

SUB CODE: ML

NO REF SOV: 009

OTHER: 008

Card 2/2



ACCESSION NR: AP4044910

S/0226/64/000/004/0043/0057

AUTHOR: Ivensen, V.A., Eyduk, O.N., Pivovarov, L.Kh.

TITLE: Some regularities in the deformation of sintered hard alloys of WC-Co

SOURCE: Poroshkovaya metallurgiya, no. 4, 1964, 43-57

TOPIC TAGS: sintered alloy, powder alloy, tungsten carbide, hard alloy, cobalt alloy, tungsten carbide alloy, alloy deformation, plastic deformation, alloy structure, yield point

ABSTRACT: It has recently been established that there is no direct relationship between the bending strength of a hard alloy and its notch toughness, and this fact has attracted interest to phenomena connected with the deformation of hard alloys. However, the relative deformations of the cobalt and the carbide phases and their separate roles in the total deformation process have not yet been clarified. In order to fill this gap, the present authors investigated the hard alloy WC-Co with respect to plastic deformation and its dependence on the composition (6-50% Co) and structure (fine grain and coarse grain). Prismatic test specimens (10x10x20 mm) of the hard alloy were deformed under the influence of gradually increasing uniaxial compressive loads. The residual

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ACCESSION NR: AP4044910

deformation was measured by an optometer and the yield point was determined from logarithmic stress-strain curves, corresponding to a permanent strain of 0.1%. The lateral faces of the specimens were ground and polished before the tests, and some of the specimens were subjected to X-ray investigations before and after deformation. Such specimens were annealed at 800C before deformation to remove the strain-hardening effect produced by the grinding. The width of the radiospectrographic lines was measured by the ionization method. Grain size and angle of disorientation were computed from the number and size of the reflexes obtained photographically. These studies revealed plastic deformation of the tungsten carbide grains, as indicated by numerous bands of slippage appearing on the surface of the grains after deformation, as well as by an increase in the number of reflexes on the X-ray picture. The yield point of the hard alloy was found to be directly proportional to the relative value of the contact surface of the tungsten carbide grains. The resistance to deformation of the alloy in the initial stages is determined mainly by the resistance to deformation of the carbide skeleton. It is only after further deformation that the resistance to deformation of the strain-hardened cobalt phase is manifested. The mechanism of deformation of the carbide skeleton of the alloy does not differ in principle from that of a polycrystalline

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ACCESSION NR: AP4044910

metal. Orig. art. has: 4 graphs, 15 photomicrographs and 6 tables.

ASSOCIATION: Vsesoyuzny'y nauchno-issledovatel'skiy institut tverdy'kh splavov  
(All-Union Scientific Research Institute of Hard Alloys)

SUBMITTED: 15Aug63

ENCL: 00

SUB CODE: MM

NO REF SOV: 003

OTHER: 006

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Card

IVENSEN, V.A.; EYDUK, O.N.; PIVOVAROV, L.Kh.

Regularities of the deformation of Wc-Co ceramic metal hard alloys.  
Porosh.met. 4 no.4:43-57 J1-Ag '64.

(MIRA 18:8)

1. Vsesoyuznyy nauchno-issledovatel'skiy institut tverdykh splavov.

IVENSEN, V.A.; GOL'DBERG, Z.A.; EYDUK, O.N.; FAL'KOVSKIY, V.A.

Resistance of a hard alloy to fracture under shock loads.  
Porosh.met. 5 no.12:69-72 D '65.

(MIRA 19:1)

1. Vsesoyuznyy nauchno-issledovatel'skiy institut tverdykh  
splavov. Submitted February 13, 1965.

L 20667-66

ACC NR: AP6001477

EW(d)/EW(n)/EW(w)/T/EWP(t)/WF(k) IJP(e) JD/BW/EM

SOURCE CODE: UR/0226/65/000/012/0069/0072

AUTHOR: Ivensen, V. A.; Gol'dberg, Z. A.; Eyduk, O. N.; Fal'kovskiy, V. A. 55  
13

ORG: All-Union Scientific Research Institute of Hard Alloys (Vsesoyuznyy nauchno-issledovatel'skiy institut tverdykh splavov)

TITLE: Resistance of a hard alloy to failure under impact loads

SOURCE: Poroshkovaya metallurgiya, no. 12, 1965, 69-72

TOPIC TAGS: plastic deformation, mechanical shock resistance, specific resistance, compressive strength, ultimate stress, bending stress, data analysis, tungsten containing alloy, failure

ABSTRACT: The effect of plastic deformation of a hard alloy on its resistance to failure under impact loads was analyzed. It was shown that despite the relatively low value of plastic deformation, the latter has a great effect on the efficiency of the hard-alloy load. This was corroborated by experimental data characterizing the efficiency of a very coarse-grained and a medium-grained alloy with 20% Co. The resistance to failure and efficiency of the coarse-grained alloy is much greater than that of the medium-grained alloy despite the higher ultimate bending and compression strengths of the latter. The differ-

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L 20667-66

ACC NR: AP6001477

ence in tool efficiency is explained by the greater deformability of the coarse-grained alloy. Orig. art. has: 1 table. [Based on author's abstract] [NT]

SUB CODE: 11, 20/ SUBM DATE: 13Feb65/ ORIG REF: 003/ OTH REF: 001

Card

2/2

BK

IVENSEN, V.A.

Effect of conditions of preparation on the strength of WC - Co  
hard alloys and connection between the strength of these alloys  
and their structure and composition. Porosh.met. 3 no.3:37-51  
My-Je '63. (MIRA 17:3)

1. Vsesoyuznyy nauchno-issledovatel'skiy institut tverdykh splavov.



1ST AND 2ND EDGES																										3RD AND 4TH EDGES																									
1ST AND 2ND EDGES																										3RD AND 4TH EDGES																									
IVENSEN, Y. T.																										8																									
The polymetallic deposit Ah-Tyua in the Zailiyskii Alatau. Yu. P. Ivensen. <i>Russkaya Nedra (Soviet Mining Prospecting)</i> 4, No. 1, 17-22 (1935). A detailed geological description of the district is given. Among the most important minerals detected are sphalerite, chalcopyrite, galena and cassiterite. The av. compn. of a sample of ore was: SiO <sub>2</sub> 47.11, TiO <sub>2</sub> 0.52, Al <sub>2</sub> O <sub>3</sub> 6.23, CaO 3.92, MgO 0.50, MnO 0.25, Na <sub>2</sub> O 0.12, K <sub>2</sub> O 1.37, Na <sub>2</sub> CO <sub>3</sub> 0.04, H <sub>2</sub> O 3.00, P <sub>2</sub> O <sub>5</sub> 0.19, P 0.14, Cl 0.21, S 0.09, Pb 8.42, Cu 1.46, Zn 0.37, Sn 0.17, Fe 8.20%. Sb, Se, Te, Ni, Co, W, V, Mo, Au, Ag, Ir, Os, Pt and Ge are absent, while Ir is present in traces. The Ag content is 103 g. per ton. A. A. Bechtling																																																			
A.S.M.-I.L.A. METALLURGICAL LITERATURE CLASSIFICATION																																																			

IVENSEN, YU. F.

Polymetallic ores of Central Asia and Southern Kazakhstan Moskva, Glavnaia redaktsiia literatury po tsvetnoi metallurgii, 1937. 279 p. (44-10360)

QE315.I8

IVENSEN, Yu.P.

Eighth scientific session of the "Yakut Branch of the Academy  
of Sciences of the U.S.S.R. Izv. AN SSSR. Ser. geol. 21 no.8:127  
Ag '56. (MLRA 9:11)  
(Yakutia--Geology--Congresses)

AUTHOR: Ivensen, Yu.P. 11-8-13/14

TITLE: Letter to the Editorial Office of the Magazine "Izvestiya AN SSSR, Seriya Geologicheskaya" (V redaktsiyu zhurnala "Izvestiya AN SSSR, Seriya Geologicheskaya")

PERIODICAL: Izvestiya Akademii Nauk SSSR, Seriya Geologicheskaya, 1957, # 8, p 111 (USSR)

ABSTRACT: The author refers to his paper published in # 3, 1957, this magazine, whose reference list omitted G.G. Rodionov's paper on "the mechanism of shaping pegmatite veins", published in 1956. The author confirms Rodionov's priority and corrects his omission by publishing the present letter.

SUBMITTED: 28 May, 1957

AVAILABLE: Library of Congress

Card 1/1

Defense of Dissertations.

30-12-36/45

January - July 1957.

Section of Geological-Geographical Sciences

(Vest. AN SSSR, 1957, V. 27, No. 12 p 113-115)

sostava i mekhanicheskikh svoystv mernykh gruntov ot temperatury i davleniya). Application for the degree of Candidate of Geographical Sciences: N. G. Bobrov - The peculiar features of the mass of rocks frozen for many years and their accompanying formations in the Southern Koryak district and on Northern Kamchatka (Osobennosti tolshchi mnogoletnemerzlykh gornykh porod i soputstvuyushchikh im obrazovaniy v Yuzhno-Koryakskoy strane i na Severnoy Kamchatke).

→ At the Institute for the Geology of Ore Deposits, Petrography, Mineralogy, and Geochemistry (Institut geologii rudnykh mestorozhdeniy, petrografii, mineralogii i geokhimii). Applications for the degree of Doctor of Geological-Mineralogical Sciences: Yu. P. Ivensen - The forming of granite pegmatites in connection with the development of geological structure. (Stanovleniye granitnykh pegmatitov v svyazi s razvitiyem geologicheskoy struktury). A. S. Povarennykh - crystallochemical bases of the modern text book of Mineralogy (Kristallokhimicheskiye osnovy sovremennogo

Card 3/6

IVENSEN, Yu.P.

Studying the genesis of granitic pegmatites. Izv.vost.fil.AN SSSR  
no.7:15-21 '57. (MIRA 10:10)

1. Yakutskiy filial AN SSSR.  
(Pegmatites)

IVENSEN, Yu.P.

Formation of structural and morphological types of pegmatite veins.  
Izv.AN SSSR.Ser.geol. 22 no.3:36-47 Mr '57. (MLRA 10:5)

1.Yakutskiy filial AN SSSR.  
(Pegmatites)

FISHMAN, M.V.; SIMAKOV, G.V.; GOLDIN, B.A.; IVENSEN, Yu.F., *otv.red.*;  
MOROZOVA, A., *otv.za vypusk*; TSIVUNIN, I., *tekhn.red.*

[Granitoid intrusions in the upper Bol'shoy Patok, Malyy Patok,  
and Torgovaya Valleys (Polar Urals) and the related mineralization]  
Granitoidnye intruzii verkhovii Bol'shogo Patoka, Malogo Patoka  
i Torgovoi (Fripoliarnyi Ural) i svyazannoe s nimi orudnenie.  
Syktyvkar, Komi knizhnoe izd-vo, 1960. 99 p. (Akademiia nauk  
SSSR. Komi filial, Syktyvkar. Institut geologii. Trudy, no.1).  
(MIRA 15:8)

(Ural Mountains--Rocks, Igneous)  
(Ural Mountains--Ore deposits)



DEVYATOVA, Eleonora Ivanovna; MARKOV, K.K., doktor geogr. nauk, prof.,  
otv. red.; IVENSEN, Yu.P., doktor geol.-mineral. nauk, otv.  
red.; SHENGER, I.A., red. izd-va; ZENDEL', M.Ye., tekhn. red.

[Stratigraphy of Quaternary sediments and paleogeography of the  
Quaternary period of the Onega basin] Stratigrafiia chetver-  
tichnykh otlozhenii i paleogeografiia chetvertichnogo perioda v  
basseine reki Onegi. Moskva, Izd-vo Akad. nauk SSSR, 1961. 88 p.  
(MIRA 14:8)

(Onega Valley—Paleogeography) (Onega Valley—Geology, Stratigraphic)

CHALYSHEV, Vasilii Ivanovich; IVENSEN, Yu.P., doktor geologo-miner. nauk,  
otv. red.; TSVETKOV, N.V., red. izd-va; BOCHEVER, V.T., tekhn. red.

[Stratigraphy and lithology of Permian and Triassic lagoonal and  
terrestrial deposits in central Pechora] Stratigrafiia i litologiya  
lagunno-kontinental'nykh otlozhenii permi i triasa Srednei Pechory.  
Moskva, Izd-vo Akad.nauk SSSR, 1961. 102 p. (MIRA 14:6)  
(Pechora Valley—Geology, Stratigraphic)  
(Pechora Valley—Petrology)

IVENSEN, Yu.P., doktor geol.-miner. nauk, otv. red.; KULIKOV, M.V.,  
red. izd-va; ZENDEL', M.Ye., tekhn. red.

[Materials on the geology and petrography of the Timan Ridge and  
Kanin Peninsula] Materialy po geologii i petrografii Timana i po-  
luostrova Kanin. Moskva, Izd-vo Akad. nauk SSSR, 1961. 146 p.  
(MIRA '14:11)

1. Akademiya nauk SSSR. Komi filial, Syktyvkar. Institut geologii.  
(Timan Ridge--Geology)

VIKHERT, A.V.; VOZIN, V.F.; IVENSEN, Yu.P.; KASHIRTSEV, A.S.; PROSHCHENKO,  
Ye.G.; CHEPIKOVA, I.M., red.izd-va; GUS'KOVA, O.M., tekhn.red.;  
MAKAGONOVA, I.A., tekhn.red.

[Geology and ore potential of the western Verkhoyansk Range]  
Geologicheskoe stroenie i rudonosnost' Zapadnogo Verkhoyansk'ia.  
Moskva, Izd-vo Akad.nauk SSSR, 1961. 210 p. (Akademiia nauk  
SSSR. Yakutskii filial, Yakutsk. Trudy, no.5). (MIRA 15:2)  
(Verkhoyansk Range--Geology)  
(Verkhoyansk Range--Ore deposits)

IVENSEN, Yu.P.

Bol'shoy Kameshek and Sopki Kamennyye granite massifs (northern  
Timan Ridge). Trudy Inst.geol. Komi fil. AN SSSR no.2:73-90  
'62, (MIRA 15:7)

(Timan Ridge--Granite)

FUSTOVALOV, L.V., otv. red.; AL'TGAUZEN, M.N., doktor geol.-min. nauk, red.; DOLGOFILOV, N.N., red.; IVENSEN, Yu.P., doktor geol.-min. nauk, red.; VLASOV, K.A., doktor geol.-min. nauk, red.; POZHARITSKIY, K.L., doktor geol.-min. nauk, red.; SERDYUCHENKO, D.P., doktor geol.-min. nauk, red.

[Metals in sedimentary formations; ferrous metals, non-ferrous light metals] Metally v osadochnykh tolshchakh; chernye metally, tsvetnye legkie metally. Moskva, Izd-vo "Nauka," 1964. 443 p. (MIRA 17:8)

1. Akademika nauk SSSR. Laboratoriya osadochnykh poleznykh iskopayemykh. 2. Chlen-korrespondent AN SSSR (for Fustovalov, Vlasov).

IVENSKAYA, A. M.

"Critical Review of Foreign Post-War Pediatric Literature," Pediatrics, No. 3,  
1949, Moscow

IVENSKAYA, A-M.

FEKIGINA, S. IA., IVENSKAYA, A. M.

Combined tuberculosis and diphtheria vaccination. Probl. Tuberk.,  
Moskva No. 6, Nov.-Dec. 50. p. 42-4.

1. Of the Pediatric Clinic of the Academy of Medical Sciences  
(Tuberculosis Division) (Scientific Director--Prof. I. V. Tsimbler)  
and of the Institute for the Control of Bacterial Preparations  
Imeni Tarasevich (Scientific Director--P. F. Zdrodovskiy, Active  
Member of the Academy of Medical Sciences).

CIHL 20, 3, March 1951.



IVENSKAYA. A.M.; MOSKACHEVA, K. A.

Streptomycin therapy of general military tuberculosis in children. Sovet. med. no.10:13-17 Oct 1951. (CML 21:1)

1. Candidate Medical Sciences Ivenskaya; Candidate Medical Sciences Moskacheva. 2. Of the Clinic for Tuberculosis (Head -- Prof. I. V. Tsimbler), Institute of Pediatrics of the Academy of Medical Sciences USSR (Director -- Honored Worker in Science Prof. G. N. Speransky).

IVENSKAYA, A.M., kandidat meditsinskikh nauk.

Early prophylactic therapy for primary infection with antibiotics.

Sovr.probl.tub. 5 no.5:3-7 '54.

(MLRA 8:1)

(Antibiotics) (Tuberculosis)

IVENSKAYA, A.M. (Po dannym otechestvennoy i zarubezhnoy literatury)

Present state of the problem of treating tuberculous infection  
with antibiotics in its early stage in children and adolescents.  
Prob.tub.no.4:72-76 J1-Ag '55. (MLRA 8:10)

(TUBERCULOSIS, ther.  
in child. & adolescents, review)

IVENSKAYA, A.M., kandidat meditsinskikh nauk

Brazilian (De Assis) method of BCG vaccination; from materials of periodical literature. Sov.probl.tub. 6 no.2:3-17 '55. (MLRA 8:7)  
(BCG VACCINATION, administration,  
De Assis method, review)

10. ENSKAYA, A. Y.

ARUTYUNOV, V. Ya., prof.; BERKOVICH, I. M., doktor med. nauk; BUNIN, K. V., prof.  
 VELIKORETSKIY, A. N., prof.; GAMBURG, R. L., doktor med. nauk; GLASKO,  
 N. M.; ZVYAGINTSEVA, S. G., doktor med. nauk; IVHUSKAYA, A. M., kand. med.  
 nauk; KALUGINA, A. N., kand. med. nauk; KAMINSKAYA-PAVLOVA, Z. A., prof.  
 KVATER, Ye. I., prof.; KOLEN'KO, A. B., prof.; KOSSYURA, M. B., kand.  
 med. nauk; KRAVETS, E. M., doktor med. nauk; KRISTMAN, V. I., kand. med.  
 nauk; KRUSHKOV, V. A., dotsent; LIKHACHEV, A. G., prof.; LUKOMSKIY, I. G.,  
 prof.; MASHKOVSKIY, M. D., prof.; ROZENTAL', A. S., prof.; SEREYSKIY,  
 M. Ya. [deceased], prof.; TURETSKIY, M. Ya., kand. med. nauk; KHESIN,  
 Ye. Ye., dotsent; EMDINA, Kh. L., kand. med. nauk; SHABANOV, A. H., prof.;  
 red.; BONDAR', Z. A., red.; ZAKHAROVA, A. I., tekhn. red.

[Medical handbook for feldshers] Meditsinskii spravochnik dlia  
 fel'dsherov. Izd. 6-oe, perer. i dop. Moskva, Gos. izd-vo med.  
 lit-ry, 1957. 899 p. (MIRA 10:12)  
 (MEDICINE--HANDBOOKS, MANUALS, ETC.)

IVENSKAYA, N., referent.

Assembly line method for the heat treatment of sheet steel (from  
"Iron Age" no. 18, 1955). Stal' 10 no.12:1140-1141 D '56. (MIRA 10:9)  
(United States--Steel--Heat treatment) (Sheet steel)

SOV/137-57-1-1145

Translation from: Referativnyy zhurnal. Metallurgiya, 1957, Nr 1, p 148 (USSR)

AUTHOR: Ivenskaya, N. D.

TITLE: Application of Metallic Coatings in a Gaseous Medium (Naneseniye metallicheskih pokrytiy v gazoobraznoy srede)

PERIODICAL: Tekhnol. transp. mashinostroyeniya, 1956, Nr 3, pp 70-75

ABSTRACT: A survey of "Steel" magazine for 1953 and 1955 on the plating (P) of articles with metals obtained from a gaseous phase (GP). A description is given of the chemism of the process, the equipment used, and the properties of the P obtained from a GP. A comparison of the processes of gaseous and galvanic P and the application of gaseous P are adduced. The following three composite tables are adduced: 1) Properties of carbonyls of different metals; 2) ductility and resistance to oxidation of various P deposited from GP of metals as well as carbides, nitrides, borides, silicides, and oxides; 3) the purposes of specific P.

M. Z.

Card 1/1

IVENSKAYA, N.D.

From pages of foreign journals. Metalloved. 1 obr. net. no.9:  
61-63 S '56. (MLRA 9:11)

(Bibliography--Metallurgy)



SOV-129-58-6-17/17

AUTHOR: Ivenskaya, N. D.

TITLE: Non-Russian Literature on Equipment for Heat Treatment and High Temperature Alloys (Oborudovaniye dlya termicheskoy obrabotki)

PERIODICAL: Metallovedeniye i Obrabotka Metallov, 1958, Nr 6, pp 63-64 (USSR)

ABSTRACT: List containing 7 references on equipment for heat treatment and 11 references on high temperature alloys.

1. Literature - USSR
2. Alloys
3. Induction heating - Equipment

Card 1/1

USCOMM-DC-55498

28(4)

AUTHOR:

Ivenskaya, N. D., Abstracter

SOV/32-25-9-28/53

TITLE:

Abstract. Improvement in the Methods of Producing  
Mirror-finished Metallographical Samples (Metall Progress, X,  
1958, Vol 78, Nr 5, p 145)

PERIODICAL:

Zavodskaya laboratoriya, 1959, Vol 25, Nr 9, pp 1099-1100 (USSR)

ABSTRACT:

This is an abstract from the afore-mentioned article, published  
in the periodical mentioned in the subtitle, including a diagram  
of the instrument described (Fig). There is 1 figure.

Card 1/1

DONSKOY, A.I.V., doktor tekhn. nauk, prof.; DONSKOY, An.V.;  
DRESVIN, S.V.; IVENSKIY, G.V.; KUKHTIN, A.M.; LEYBIN,  
Yu.V.; MONDRUS, D.B.; SOLOMAKHIN, I.M.; FRUMKIN, A.A.;  
BALASHOV, V.A., retsenzent

[High-frequency electrothermy; a handbook] Vysokochastot-  
naia elektrotermiya; spravochnik. Moskva, Mashinostroenie,  
1965. 564 p. (MIRA 18:6)

DONSKOY, Aleksandr Vasil'yevich; IVERSKIY, Grigoriy Vasil'yevich;  
FOSSE, A.V., kand. tekhn. nauk, retsenzent; MCINDRUS, D.E.,  
kand. tekhn. nauk, retsenzent; SORODINOV, V.V., red.

[Electrothermal systems with electronic converters with in-  
creased frequency] Elektrotermicheskie ustanovki s ionnymi  
preobrazovateliami povyshennoi chastoty. Moskva, Izd-vo  
"Energia," 1964. 209 p. (MIRA 17:6)

IVENSKIY, G. V.

Apr 53

USSR/Electricity - Instruments  
High-Frequency Heating

"High-Frequency Voltmeter for Industrial Electrical  
Equipment," A. V. Kanskoy, Cand Tech Sci, Engr G. V.  
Ivenskiy

Prom Energet, No 4, pp 13-15

Describes (with circuit diagram, graph of character-  
istics, photo) simple, cheap hf vacuum-tube voltmeter  
for frequencies up to 10 mc, accurate enough for in-  
dustrial hf uses. Meter has been given theoretical  
and exptl testing at Lab of Elec Furnaces of Leningrad

254748

Polytech Inst and "Sevzapromoelektropech" enterprise.  
It can be built by non-specialized enterprises. Uses  
one double diode (i.e., a 30Ts68 or 6Xn6).

PA 254748

254748

IVENSKIY, G.V.

Electrical Engineering Abst.  
Vol. 57 No. 676  
A pr. 1954  
Electrical Engineering

DR  
87154

Electron Instrument

1525. Rectifying wattmeter for high-frequency  
electrothermoelectric equipment. A. V. DONIKOV AND G. V.  
IVENSKIY. *Elektricheskoye*, 1953, No. 10, 46-50. In:  
Russian.

It is important to establish accurately the efficiency of an r.f. equipment, its power being usually developed in an output resonant circuit. Of all the known methods including those utilizing square-law characteristics of valve amplifiers and rectifiers, the most satisfactory one is the system employing linear-law thermionic or metal rectifiers with electrodynamic wattmeter as indicator, and determining power as the difference between squared currents or voltages which correspond to those developed across the matched load. The principle of the circuit is shown and analysed; it consists of 4 rectifiers, two working in parallel and the other two in a bridge circuit, with RC combinations as detector loads. Formulae for component values are derived, and a vector diagram explaining the operation is constructed. The full circuit, including the primary and secondary transformer windings of the electrodynamic wattmeter and the effect of their mutual inductance, is then described and illustrated by a practical example. In the frequency range of  $10^2$ - $10^4$  c/s the instrument is accurate within 8% provided that the waveforms are sinusoidal.

A. LANDMAN

SHLYAPOSHNIKOV, Boris Moiseyevich, professor; IVENSKIY, G.V., redaktor;  
VORONETSKAYA, L.V., tekhnicheskiiy redaktor.

[Laboratory manual on electronic and ionic devices] *Rukovodstvo*  
k laboratorii elektronnykh i ionnykh ustroistv. Moskva, Gos.  
energ. izd-vo, 1954. 299 p. (MLBA 7:11)  
(Electronics)

IVENSKIY, G.V.

DONSKOY, A.V.; IVENSKIY, G.V.; FRUMKIN, A.A.

Large-capacity electromagnetic voltage stabilizers. [Izd.]  
LONITOMASH no.33:299-312 '54. (MIRA 8:2)  
(Voltage regulators)



DONSKOY, Aleksandr Vasil'yevich, doktor tekhn.nauk; IVENSKIY, Grigoriy Vasil'yevich, inzhener; ACHKINADZE, Sh.D., red.; FREGER, D.P., tekhn.red.

[Stabilized anode rectifier for electrothermal equipment; practices of "Sevzappromoelektropich'" and the M.I.Kalinin Polytechnic Institute in Leningrad] Stabilizirovannyi anodnyi vypriamitel' dlia elektrotermicheskikh ustanovok; iz opyta "Sevzappromoelektropech'" i LPI imeni M.I.Kalinina. Leningrad, 1956. 14 p. (Leningradskii dom nauchno-tekhnicheskoi propagandy. Informatsionno-tekhnicheskii listok, no.19. Elektricheskie metody obrabotki metallov) (MIRA 10:12)  
(Electric current rectifiers)

SOV/112-59-4-7852  
11206-181-0001

8(4)

Translation from: Referativnyi zhurnal. Elektrotehnika, 1959, Nr 4, p 204 (USSR)

AUTHOR: Ivenskiy, G. V.

TITLE: Investigation of a Grid-Controlled Rectifier Unit That Supplies the  
Electron-Tube Oscillator of an Electrotehrmal Installation

PERIODICAL: V sh.: Prom. primeneniye tokov vysokoy chastoty. Riga, 1957,  
pp 263-272

ABSTRACT: A rectifier unit intended for supplying a high-frequency electrothermal installation and designed with a 3-phase bridge circuit and with a grid-controlled cathode group is analyzed for the cases of presence and absence of a rectifying device in the neutral. It is assumed that the transformer-winding resistance is zero and the load is purely resistive. On the basis of a grapho-analytical solution of a set of equations, rectifier current and voltage curves are plotted and its control characteristics are computed. The estimated data well agrees with the experimental data obtained from a type LGPZ-60, 60-kw

Card 1/2

Card

8(4), 9(0)

SOV/112-59-2-3698

Translation from: Referativnyy zhurnal. Elektrotehnika, 1959, Nr 2,  
pp 209-210 (USSR)

AUTHOR: Donskoy, A. V., Borok, A. M., and Ivenskiy, G. V.

TITLE: Ionic Frequency Converters for Electrothermal Installations  
(Ionnyye preobrazovateli chastoty dlya elektrotermicheskikh ustanovok)

PERIODICAL: V sb.: Prom. primeneniye tokov vysokoy chastoty. Riga, 1957,  
pp 273-286

ABSTRACT: A 60-kw ionic frequency converter for electrothermal installations developed by LII imeni M. I. Kalinin is described. Its output frequency is 2,500-2,800 cps. Its scheme has an implicit DC circuit. Six TR1-15/15 thyratrons are connected on their cathode side in three groups of two and connected to the three-phase rectifying transformer; on their anode side, they are arranged in two groups of three each and connected to the terminals of a single-phase inverter transformer. A smoothing choke coil is connected

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SOV/112-59-2-3698

### Ionic Frequency Converters for Electrothermal Installations

between the neutrals of both transformers. An oscillatory circuit formed by the furnace inductor and the phase-control capacitor serves as a load for the converter. The grid-control circuit of the inverter is fed from the converter output via an RC phase shifter. The self-control feature secures the following: (1) an automatic frequency control as the circuit parameters change in the course of metal heating; and (2) short-circuit protection upon collapse of inverter oscillations. However, an additional special device to open the valves for starting is required. When the power is adjusted by the phase shifter, the inverter-transformer ratio is changed and the firing-point-controlling capacitors are switched simultaneously. In the schemes with an explicit DC circuit, the rectifier grid control can be used advantageously. Experimental regulating and load characteristics of the converter are presented. It is pointed out that in schemes with higher frequencies, it is expedient to prolong the recovery time for the valves. Another solution is to use a converter with a

Card 2/3

SOV/112-59-2-3698

**Ionic Frequency Converters for Electrothermal Installations**

triple output frequency; its briefly presented scheme is a combination of three single-phase inverters whose inverter-transformer secondaries are connected in open delta. Bibliography: 10 items.

V.A.L.

Card 3/3

Ivenskiy, G.V.

110-12-13/19

AUTHOR: Ivenskiy, G.V., Engineer.

TITLE: The Power Factor of Industrial Electrical Thermal Installations with Valve Generators (Koeffitsiyent moshchnosti promyshlennykh elektrotermicheskikh ustanovok s lampovymi generatorami)

PERIODICAL: Vestnik Elektropromyshlennosti, 1957, Vol.28, No.12, pp. 44 - 48 (USSR).

ABSTRACT: High-frequency industrial heating installations commonly use a three-phase thyatron circuit. To simplify the grid control circuit, only the cathode group of valves is controlled. In order to increase the power-factor at large ignition angles, use is made of a zero valve, its anode connected to the zero point of the rectifier transformer and its cathode to the common cathode of the rectifier. This article determines the power-factor of the rectifier without making assumptions about the wave- shape of the rectified current and also determines the influence of the zero valve on the power-factor. Amongst other assumptions, zero losses and magnetisation current in the rectifier transformer, and zero voltage drop in the valves are postulated.

Current and voltage curves for rectifiers with and without Card1/2 zero valves are plotted in Figs. 2 and 3. Three cases are

110-12-13/19

The Power Factor of Industrial Electrical Thermal Installations  
with Valve Generators.

plotted when a zero valve is used according to the value of the ignition angle and two corresponding cases are plotted for the case when there is no zero valve. Analytical expressions are derived for the active power and the power-factor. Graphs showing the relationship between the power-factor of a rectifier and the regulation factor are given in Fig.5 for an installation type  $\text{JPM-60}$ . The experimental curves lie somewhat below the theoretical value, because of the assumptions upon which the calculation is based. The results plotted in Figs. 4 and 5 indicate that the zero valve has an appreciable influence on the power-factor of the rectifier for ignition angles greater than  $70 - 80^\circ$ . Further increase in the angle greatly increases the effectiveness of the zero valve. The use of the zero valve is, therefore, most advantageous when it is frequently necessary to use very low rectified voltages. There are 5 figures and 2 Slavic references.

ASSOCIATION: Leningrad Works for High-frequency Installations  
(Leningradskiy Zavod Vysokochastotnykh Ustanovok)

SUBMITTED: November 13, 1956.

AVAILABLE: Library of Congress.  
Card 2/2

*Ivenskiy, G V*

110-4-14/25

AUTHORS: Donskoy, A.V., Doctor of Technical Sciences, Professor,  
Borok, A.M., Ivenskiy, G.V., and Khansuvarov, A.A., Engineers.

TITLE: A High-frequency Electro-thermal Installation of a New  
Series (Vysokochastotnaya elektrotermicheskaya ustanovka  
novoy serii)

PERIODICAL: Vestnik Elektromyshlennosti, 1958, No. 4,  
pp. 42 - 47 (USSR).

ABSTRACT: High-frequency electro-thermal installations with valve  
generators for induction-heating are widely used. A mass-  
produced equipment has lacked anode voltage stabilisation and  
needs careful screening to reduce radio interference. A new  
series of equipment has been developed that operates at a  
frequency of 70 kc/s, so that both the fundamental and the  
second harmonic are outside the standard frequency range for  
radio interference. This new equipment, type  $\Pi\Gamma 3-67$ , employs  
a stabilised anode-controller rectifier. The main technical  
data are given with a full-circuit diagram in Fig.1 and the  
main components of the circuit are described: the rated output  
is 60 kW. The principles of the grid control system are des-  
cribed. A change of the grid voltage varies the firing angle of  
the valve. The main advantage of the circuit is its simplicity  
and although the accuracy of stabilisation is less than that  
Card1/2 of existing circuits, it is nevertheless adequate. The equipment



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A High-frequency Electro-thermal Installation of a New Series

includes protection against short-circuit, overload and under-voltage. A general view of the equipment is given in Fig.2. It is housed in a number of separate cubicles, whose contents are described.

A wide range of tests was made on the equipment; its characteristics are given in Fig.3. These curves show that the generator can easily be adjusted to give the best operating conditions on the most varied loads. The oscillatory power ranges from 40 - 60 kW and the efficiency of the generator valve is 72 - 78%. The power-factor depends on the ignition angles of the thyatron and ranges from 0.72 - 0.93. During the tests careful measurements were made of radio-interference with the results plotted in Fig.4, which shows that interference is worst at light-loads but is still within the specified limits even when the cubicle doors are open.

There are 4 figures, and 3 Russian references.

ASSOCIATION: The Leningrad Works for High-frequency Installations  
(Leningradskiy zavod vysokochastotnykh ustanovok)

SUBMITTED: October 18, 1957

AVAILABLE: Library of Congress  
Card 2/2

8(3)

**AUTHORS:**

Donskoy, A. V., Doctor of Technical Sciences, SOV/105-59-7-10/30  
Ivenskiy, G. V., Candidate of Technical Sciences, Borok, A. N.,  
Engineer

**TITLE:**

Ion Frequency Converters for Induction Heating Installations  
(Ionnyye preobrazovateli chastoty dlya ustanovok induktsionnogo  
nagreva)

**PERIODICAL:**

Elektrichestvo, 1959, Nr 7, pp 41 - 45 (USSR)

**ABSTRACT:**

The USSR industry at present produces large thyristors of the  
TR1-15/15-type within a sufficiently short time for the re-establishment  
of the controllability of the grid. Investigations show that they  
operate with sufficient reliability in frequency converters of  
50/2500 cycles. The wiring diagrams of these converters are  
given. As the basic wiring diagrams of similar converters have  
already been dealt with by the papers of references 1 and 2, the  
auxiliary circuits are in this case mainly investigated. Figure 1  
shows the wiring of an ion frequency converter of 50/2500 cycles and  
60-80 kw with a direct current term, which is described. It has  
been used for the melting of metal since July 1957 at the  
Laboratoriya elektrotermicheskikh ustanovok IRI im. Kalinina  
(Laboratory for Electrothermal Installations at the

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Ion Frequency Converters for Induction Heating Installations SOV/105-59-7-10/30

LPI im. Kalinina (Leningrad Polytechnic Institute imeni Kalinin). The rectifier of this converter is a three-phase single-cycle rectifier with 3 valves and one converter. The inverter is constructed as a single-phase single-cycle inverter with 2 valves and 1 converter. It is shown that an inverter for 2500 cycles embodied within the thyatron mentioned must necessarily be a single-cycle inverter. Regulation of the initial output  $P_k$  is brought about by variation 1) of the capacity of the capacitor  $C_k$ , 2) of the phase shift angle  $\varphi$  between the grid- and anode voltages of the thyatrons of the inverter group, and 3) of the economy transformer coupling of the load circuit  $L_k C_k$  with the inverter-transformer.

The experimentally obtained characteristics of the converter corresponding to these three kinds of regulation are shown by figure 2. The disadvantage of the 1. and 2. method is the stepped regulation. Apart from the circuit shown by figure 1, where one valve group is used only for rectification and the other only for inverting the current, also ionic converters with a direct current element (Refs 1, 2) may be used in electrothermal installations. In this case the same valves are used for rectification and inversion. Such a converter, consisting of a three-phase one-cycle rectifier

Card 2/3

Ion Frequency Converters for Induction Heating Installations SOV/105-59-7-10/30

and a single-phase one-cycle inverter with 60-80 kw is shown by figure 4. This inverter was investigated in the above laboratory, where it was used for a long period. The life of the thyratrons TR1-15/15 of the converter group is, as shown by experience, about 800 - 900 hours. There are 5 figures and 5 Soviet references.

ASSOCIATION: Leningradskiy politekhnicheskii institut im. Kalinina (Leningrad Polytechnic Institute imeni Kalinin)

SUBMITTED: May 16, 1958

Card 3/3

DONSKOY, Aleksandr Vasil'yevich, doktor tekhn.nauk, prof.; IVINSKIY,  
Grigoriy Vasil'yevich, kand.tekhn.nauk

Autonomous parallel inverter with doubled frequency output. Izv.  
vys. ucheb. zav.; elektromekh. 3 no.3;125-139 '60. (MIRA 13:10)

1. Kafedra elektrifikatsii promyshlennykh predpriyatiy i ustanovok  
Leningradskogo politekhnicheskogo instituta (for Donskoy).
2. Vedushchiy inzhener Osobogo konstruktorskogo byuro elektroter-  
micheskogo oborudovaniya Leningradskogo sovnarkhoza (for Ivenskiy).  
(Pulse techniques (Electronics))

DONSKOY, Aleksandr Vasil'yevich; IVENSKIY, Grigoriy Vanil'yevich; MONDRUS, D.B., red.; FREGER, D.P., izd.red.; BELOGUROVA, I.A., tekhn.red.

[New induction heating systems with ionic frequency converters]  
Novye elektrotermicheskie ustanovki s ionnymi preobrazovateliami  
chastoty. Leningrad, 1961. 39 p. (Leningradskii Dom nauchno-  
tekhnicheskoi propagandy. Otmen peredovym opytom. Seriya: Elektrii-  
cheskie metody obrabotki metallov, no.1).

(MIRA 14:6)

(Induction heating)

37961

S/137/62/000/005/017/150

A006/A101

1.1710

AUTHORS: Donskoy, A. V., Ivenskiy, G. V.

TITLE: Experimental series of electric melting units with thyatron frequency changers for 2,500-cycle frequency

PERIODICAL: Referativnyy zhurnal, Metallurgiya, no. 5, 1962, 51, abstract 5V304 (V sb. "Vysokochastotn. elektrotermich. ustanovki", Moscow-Leningrad, Gosenergoizdat, 1961, 23-40)

TEXT: High efficiency, low idle-run power, and a number of other advantages distinguish positively ion frequency changers from other converter types employed in electrothermics. In 1955, the Central Designing Office for Ultrasonic and High-Frequency Units (TsKB UVU) and the Leningrad Polytechnic Institute imeni M. I. Kalinin (LPI) started investigations on the possibility of designing new medium-power (60 - 80 kw) ionic frequency changers for 2,500 cycles. The investigations have shown that domestic TPI-6/15 (TRI-6/15) and TPI-15/15 (TRI-15/15) type thyatrons can operate on the frequency indicated. Experimental semi-industrial electric melting units were developed with thyatron frequency changers with a distinctly marked d-c link. The latest unit is used at the LPI

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S/137/62/000/005/017/150  
A006/A101.

Experimental series of electric melting ...

from 1957 for the production of magnetic alloys. Positive results in operating this unit made it possible to develop at the TsKB UVU a series of electric melting units with TП -62 (TP-62) and TП -162 (TP-162) type thyatron frequency changers. In 1959, the Leningrad Plant of High-Frequency Units assimilated series production of TP-62 units. In 1962, a TP-162 type unit was produced and is now being tested for industrial use. Ionic frequency changers have in both units a clearly marked d-c link and consist of a three-phase single-cycle rectifier and a single-phase, single-cycle, self-excited inverter. Voltage at the rectifier output (in the inverter circuit) is 3 kv. The basic differences between TP-162 and TP-62 are: 1. In PT-62 both the rectifier and the inverter are assembled on TRI-15/15 type thyratrons. In TP-162 the rectifier is assembled on three TRI-40(15) type thyratrons and the inverter on four TRI-15/15 type thyratrons. 2. TP-162 is equipped with two melting furnaces. 3. In TP-162 there is a possibility of changing the coefficient of autotransformation on the furnace  $k_p$ , to regulate the output power. Therefore the rated furnace voltage is almost twice as high as the rated voltage of the secondary winding of the inverter transformer, and amounts to 1,500 v. Unlike as in PT-62, there is no possibility of changing the transformation coefficient of the inverter transformer  $k_p$ . The authors mention some other distinguishing features of the units, and

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Experimental series of electric melting ...

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A006/A101

present electric circuit diagrams for both units, parameters of the equipment,  
and operational characteristics of a parallel self-excited inverter. There are  
12 references.

D. Kashayeva

[Abstracter's note: Complete translation]

Card 3/3

IVENSKIY, G.V.; POSSE, Z.V.; SLONIM, M.A.

Twelve-phase bridge rectifier with series connection of primary  
transformer windings. Izv. NIPT no.8:83-110 '61. (MIRA 15:7)  
(Electric current rectifiers)  
(Electric power distribution--Direct current)

S/105/62/000/007/003/004  
E194/E455

AUTHORS: Donskoy, A.V., Doctor of Technical Sciences, Professor,  
Ivenskiy, G.V., Candidate of Technical Sciences (Leningrad)

TITLE: Medium-frequency ionic generators for induction  
heating

PERIODICAL: Elektrichestvo, no.7, 1962, 45-50

TEXT: The output frequency of ionic generators is limited by the control-grid recovery time and may range from some hundreds to some thousands of cycles/sec, which is quite adequate for many metallurgical applications. The design and construction of such generators is reviewed. The parallel inverter type of circuit is commonest and when self-excited its performance depends mainly on the parameters of the phase-regulator and little on the Q-value of the load; in induction heating this is the particular advantage of the circuit over the parallel inverter with independent excitation, though independent excitation may be used to facilitate starting. The series/parallel inverter has a capacitor in series with the load which increases the blocking angle but unfortunately also increases the peak value of the anode

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S/105/62/000/007/003/CO4  
E194/E455

Medium-frequency ionic ...

voltage. Several variants of series-parallel inverter are described. The grid circuit design determines the deionization process, which usually imposes limitations on the output frequency; design features that can increase this frequency are reviewed. For example, while the inverse voltage is on the anode, the grid resistance may be shunted by a special electronic-impulse device, which permits the output frequency to be raised without also increasing the grid current. The frequency may be raised by a suitable choice of method of connecting the secondary of the grid transformer to the valves. The blocking angle may be increased artificially by connecting saturating chokes in series with the valves and RC circuits in parallel. Considerable increase of frequency is possible with multi-stage generators and frequency-doubling circuits are described. The operation of damped-wave impulse type are particularly suitable. Available valves and their design are described; the best existing types are TP1-6/15 (TR1-6/15) and TP1-15/15 (TR1-15/15). Their control grid recovery time is not greater than 50 microseconds and they have been used in prototype damped-wave impulse generators of

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Medium-frequency ionic ...

S/105/62/000/007/003/004  
E194/E455

40 kW and 10 kc/s. Double-grid mercury thyratrons have been developed at the Leningradskiy elektrotekhnicheskiy institut im. Ul'yanova (Lenina) (Leningrad Electrical Engineering Institute imeni Ul'yanov (Lenin)). Hydrogen thyratrons have the best frequency characteristics but the permissible d.c. component of anode current is low and both the gas-filled and the hydrogen types have short life. Mercury ignitrons and excitrons look most promising in this respect and some recent designs are described. Although promising prototypes have been made, regular production of new valves is lagging and this hinders the development of induction heating. Westinghouse "Trinistors" are described. Semiconductor devices have little overload capacity and accordingly the associated circuitry is complicated by the need for protective devices. There are 6 figures.

SUBMITTED: February 8, 1962

Card 3/3

DONSKOY, A.V., doktor tekhn.nauk; IVENSKIY, G.V., kand.tekhn.nauk

Characteristics of a parallel inverter with self-excitation and  
induction heating. Vest.elektroprom. 33 no.4:39-43 Ap '62.  
(MIRA 15:4)

(Electric current converters)

DONSKOV, A.V., doktor tekhn. nauk; IVEMSKIY, G.V., kand. tekhn. nauk

Transistor wattmeter for high-frequency systems. Elektrotehnika  
35 no.7:44-46 '64. (MIRA 17:11)

L 27976-66 EWT(m)/T DJ

ACC NR: AP6017733

SOURCE CODE: UA/0066/65/000/006/0043/0049

AUTHOR: Ivenskiy, Ya. B.

ORG: Leningrad Repair and Assembly Combine of the "Rostorgmontazh" Trust  
(Leningradskiy remontnomontazhnyy kombinat tresta Rostorgmontazh)

TITLE: Bellowsless gland with steel-to-steel friction rings //

SOURCE: Kholodil'naya tekhnika, no. 6, 1965, 48-49

TOPIC TAGS: gas compressor, freon, refrigeration equipment, steel, metal heat treatment

ABSTRACT: The Leningrad Repair and Installation Combine has developed bellowsless packing glands with steel-steel friction rings, designed to replace the unreliable bellows glands in small freon compressors in IF and FAK refrigeration units. A friction ring attached to the rotating compressor shaft is spring-pressed onto a stationary friction ring in the gland, made of steel of different hardness, so provided by proper heat treatment of the metal. Both rings are rubber-buffered in their mountings. Production of the new units allows a savings of 50% in cost over the old bellows type. Orig. art. has: 1 figure. [JPRS]

SUB CODE: 13 / SUBM DATE: none

Card 1/1

UDC: 62-223



IVENSKIY, Yu.N., inzh.; TULLER, A.G., inzh.

Designing control systems with weak-current equipment. Mash.  
Bel. no.2:54-60 '60. (MIRA 16:7)

(Electric controllers)

IVENSKIY, Yu. N., TULLER, A.G.

Installing the electric equipment of automatic machine-tool  
lines. Stan.1 instr. 31 no.4:29-31 Ap '60. (MIRA 13:6)  
(Electric wiring)

S/110/60/000/009/008/008  
E194/E455

9.2140

AUTHORS: Ivonskiy, Yu.N., Engineer and Tuller, A.G., Engineer  
TITLE: Improving the Reliability of Relay-Contact Control  
Circuits

PERIODICAL: Vestnik elektromyshlennosti, 1960, <sup>31</sup>No.9, pp.65-68

TEXT: For many types of control circuit the ordinary a.c. relay using relatively heavy currents has numerous disadvantages. This is particularly so when the number of contacts in the system runs into hundreds. The number of switching elements required to carry out executive functions in a control system is usually quite small; most of the switching elements handle the main functional relationships, requiring only signals of low power. Accordingly, it is advisable to subdivide the system into two parts, one for control and the other executive. Several types of communication relay are recommended for use in circuits of this kind. When communication equipment is used, the structure of the control systems can be greatly simplified and contact wear can be reduced. The tendency to reduce the number of contacts leads to the

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S/110/60/000/009/008/008  
E194/E455

### Improving the Reliability of Relay-Contact Control Circuits

application of new elements and new methods of constructing relay control circuits. Semiconductor instruments of small size are particularly valuable. When a number of contacts of a given type but in different circuits are connected in parallel, they can easily be unified by the use of a valve. Typical circuits for this case are given. By using additional resistances it is possible to combine the functional possibilities of normally-open and normally-closed contacts. In order to use additional resistances so as to reduce the number of contacts, certain equivalent circuits must be considered. A number of relationships that such equivalent circuits must observe are stated. Examples are then given of the use of additional resistors and equivalent circuits to cut down the number of contacts. The conditions of use of the apparatus and contacts in the circuits have a considerable influence on the reliability. Various arc-extinguishing circuits may be used. It is important to protect the circuit elements correctly. Protection of d.c. control circuits containing elements of very different ampere-second characteristics makes it necessary to break

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S/110/60/000/009/008/008  
E194/E455

**Improving the Reliability of Relay-Contact Control Circuits**

down the control circuit into individual parts consisting of switching elements of approximately equal ampere-second characteristics. A typical control circuit arranged in this way is described. There are 6 figures.

SUBMITTED: December 10, 1959

✓B

Card 3/3

S/121/60/000/011/002/013  
A004/A001

AUTHORS: Ivenskiy, Yu. N., Tuller, A. G.

TITLE: Check and Interlock Systems in Automatic Machine Tool Lines 14

PERIODICAL: Stanki i Instrument, 1960, <sup>31</sup>No. 11, pp. 3-5

TEXT: The authors present a survey of various check and interlock systems which are used for automated machine tools and transfer lines and point out that, although there is a great variance of such systems, they can be divided into three main groups: 1) Devices checking the location of individual objects and permitting their reciprocal displacement only under certain conditions. 2) Devices checking the state of objects or line apparatus (e. g. line speed, pressure of pneumatic or hydraulic systems etc.). 3) Devices for the measurement check of components being machined. The SKB-8 of the Minskiy zavod avtomaticheskikh linii (Minsk Plant for the Manufacture of Automatic Transfer Machine Lines) uses for their checking and interlock systems to a great extent electronic units: resistors, capacitors, transistors and triodes, which makes it possible to build highly reliable miniature systems. The use of amplifiers on the base of these elements enables the requirements towards pickups as to their sensitivity and amplification ✓

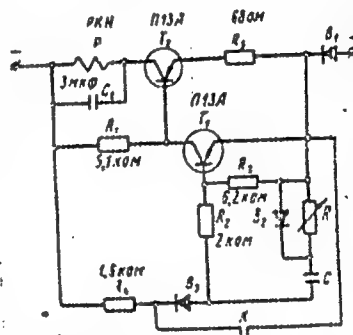
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S/121/60/000/011/002/013  
A004/A001

# Check and Interlock Systems in Automatic Machine Tool Lines

coefficient to be considerably lowered. The SKB-8 has developed transistor-type miniature static time relays which make it possible to obtain a time delay during the switching on or off. The command of relay operation is given in the normally open or normally closed state by the controlling contact. Figure 1 shows the circuit of a switch-off time-delay relay, where the telephone relay P is located in the triode collector circuit T. This relay is normally switched on, since the triode is open. Figure 2 shows a switch-on time-delay relay composed of the triodes  $T_1$  and  $T_2$ . The maximum time-delay errors at temperature variations in the range of 0 to 45°C do not exceed  $\pm 11\%$  relative to the delay whose magnitudes are shown in tables 1 and 2. When the switch-on time-delay relay is supplied from a source with a 3-phase rectifying circuit the maximum error does not exceed  $\pm 4\%$ . The SKB-8 has developed a simple device to check the tool wear, which is based on a step-by-step selector. Figure 3 shows the electric circuit of the tool wear

Figure 2:



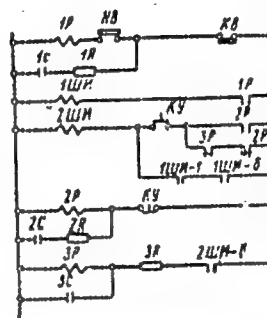
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3/121/60/000/011/002/013  
A004/A001

# Check and Interlock Systems in Automatic Machine Tool Lines

check device which effects the displacement of the step-by-step selectors, signal transmission and setting of the control selector on any number of cycles. The 1P (1R) reference input selector is switched on by the 1P (1R) relay which in turn, is switched on if the tool presses on the terminal switch K3 (KV). At a given position of the 1ShI reference input selector, it switches on the 2ShI (2SnI) slave selector acting on a signal lamp. After another revolution of the reference input selector the line is stopped. The use of tools which are by their special characteristics more subjected to break-downs has to be checked in a most efficient way. For this purpose transistor-type amplifiers have been developed. The electric contact between gage feeler and end of the checked tool (drill) is used as pickups. Owing to the high amplification coefficient a soiling of the contact spot or even the pressing stress of the gage feeler on the drill do not play any rôle. Figure 4 shows the amplifier circuit for the checking of breakdowns of two drills used in one machine tool. Relay P is switched on and permits the line

Figure 3:



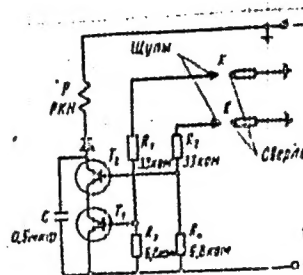
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A004/A001

# Check and Interlock Systems in Automatic Machine Tool Lines

to operate only in that case if there is a contact between the gage feelers and the two drills. At a temperature of  $40^{\circ}$  and a voltage increase by 25% relative to the 24 v standard voltage, the maximum current passing through the gage feelers does not exceed 0.9 milliamperes. If there is no contact between one gage feeler and tool the current passing through the relay does not exceed 0.5 milliamperes, while in the case of the two contacts existing, at a temperature of  $15^{\circ}$  and a lowering of the voltage by 15%, the current magnitude amounts to not less than 11 milliamperes which is sufficient to operate the type PKH (RKN) relay. For dimensional checks of machined components the models 58-779 (BV-779U) and 58-634 (BV-634U) electrocontact pickups have been widely used. Figure 5 shows the two-stage semiconductor amplifier for the electrocontact pickups and the amplifier circuit. These pickups ensure high-precision measurement and permit on their contacts a load of



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87949

S/121/60/000/012/001/015

A004/A001

9.6000

AUTHORS: Ivenskiy, Yu. N., Tuller, A. G.

TITLE: The Alarm System in Automatic Transfer Lines

PERIODICAL: Stanki i Instrument, 1960<sup>3/4</sup>, No. 12, pp. 1-3

TEXT: The authors describe and comment on some alarm systems in automatic transfer lines devised for the quick and exact location of defects. They point out that these alarm systems can be greatly simplified by using weak-current relays and electronic devices in low-voltage d-c circuits. Flashing lights which start to operate on the signal of the alarm detector are much more effective than the ordinary lights which normally burn half-incandescent and start to burn with a bright light if a defect occurs. Figure 1 shows the circuit of a delayed pulse-couple of flashing light. The use of flashing light extends the functional possibilities of indicator lights, since in this

Figure 1:

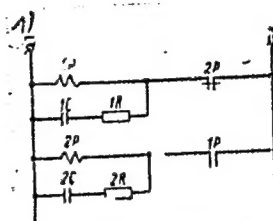
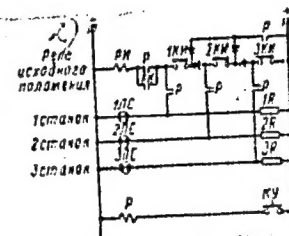


Figure 2:



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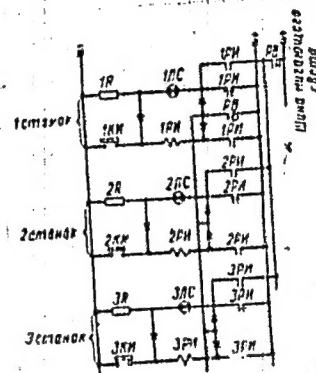
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A004/A001

# The Alarm System in Automatic Transfer Lines

case the pilot lamps can burn in the following three stages: 1. half-incandescent burning proving the intactness of the lamps; 2. fully incandescent burning showing the normal state of the unit being checked; 3. flashing-light burning indicating a defect in the controlled unit. Figure 2 shows a circuit developed by the SKB-8 of the Minskiy zavod avtomaticheskikh liniy (Minsk Plant of Automatic Transfer Lines) for the control and signalling of the initial position taken only by one normally open contact of the terminal switches of the machines. Two intermediate relays are used independently of the number of machines being controlled. The control of the participation of the machine in the preceding cycle is effected either as a control of the termination of the machining process of the component or, in the time function, as a control of the beginning of the cycle. The circuit shown in Figure 3 combines the control of the initial position and participation of the machine in the preceding cycle. This circuit operates in such a way that the pilot lamps are burning half-incandescent if the machine is not in the initial position, while the lamps are burning brightly if the machine is

Figure 3:



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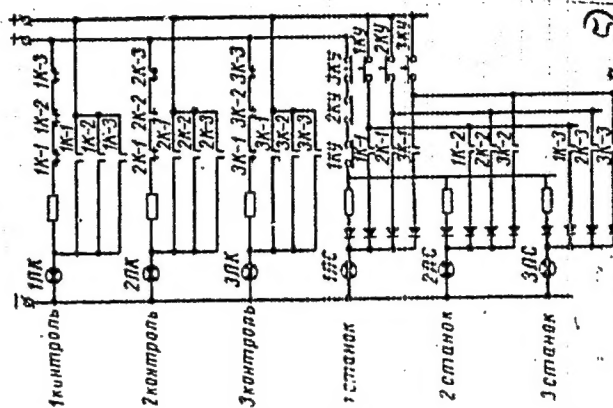
A004/A001

# The Alarm System in Automatic Transfer Lines

the fixed position of the movable units, while the half-incandescent burning lamps indicate those motions, delays or stops which in the intermediate position caused the line being stopped. A great number of signalling lamps on the central control panel renders observation difficult. One efficient way of reducing the number of lamps is to use the ПП-36 (PP-36) slide switch. In this case the lamps located on

Figure 5:

the panel pertain only to one machine tool, while the selection of the machine tool is carried out by the slide switch. An easy-to-watch alarm system is obtained according to the circuit shown in Figure 5. In the case of a great number of control devices only one lamp 1LS, 2LS, 3LS, is fitted for each machine tool. These lamps generally burn half-incandescent. A number of buttons 1KY (1KU), 2KU, 3KU ect., depending on the number of units and operations being controlled, are



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